



XP[™] Plural Component Sprayers
for Industrial Coatings Applications

Models XP, XP-hf, XPs-hf and XP-h

PROVEN QUALITY. LEADING TECHNOLOGY.

Discover the benefits of Graco's XP line of sprayers when you switch from hand-mixing to a plural component machine.



Reduce waste and material costs

With the Graco XP, you reduce waste and save money because you only mix as much material as you need. No more throwing away unused material at the end of the day. No more residue left over in smaller pails or cans. You can buy material in bulk as well.



Less clean-up saves time and money

Only the parts that come in contact with mixed material must be cleaned during the job. Instead of flushing out an entire pump system that contains mixed material, you only need to flush the static mix tube and hose to the gun. Reduced cleaning time means you save labor costs and increase uptime.

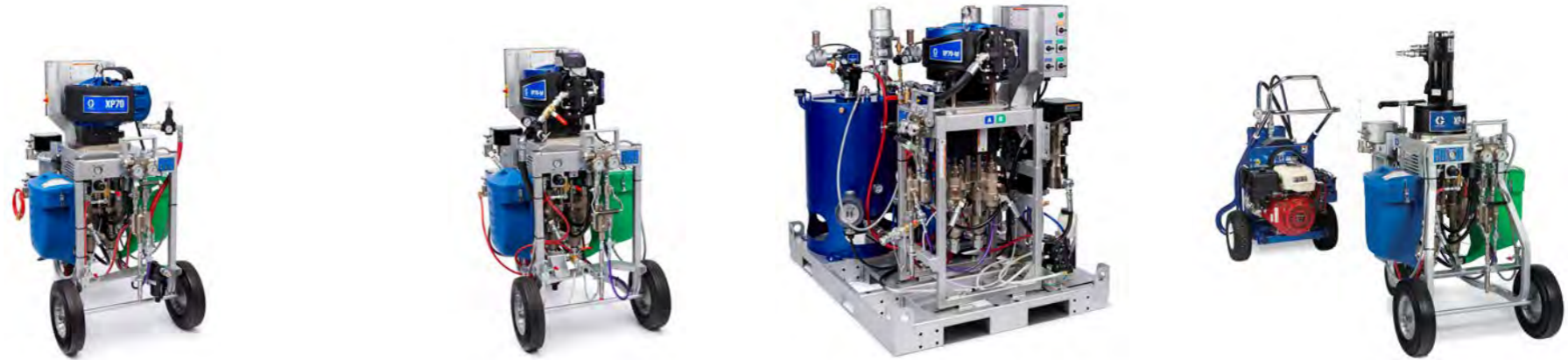


Provides consistent material quality

No more guesswork or human error in measuring means you can improve throughput, cut back on material waste, and reduce rework. Materials are proportioned by precision positive displacement pumps and mixed accurately and on-ratio at the mix manifold.

► Which XP is Right For You?

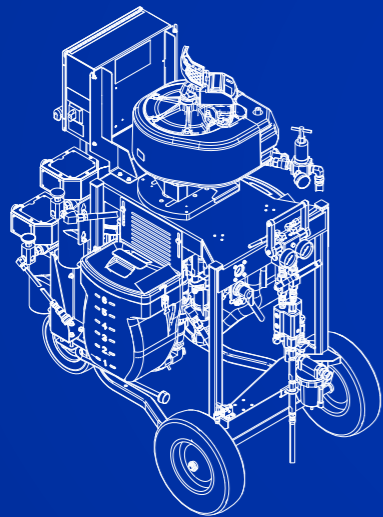
The XP line of sprayers is uniquely set-up to improve the way you spray and mix protective coatings materials.



SERIES	XP			XP-hf		XPs-hf		XP-h (hydraulic)		
	XP35	XP50	XP70	XP50-hf	XP70-hf	XP50s-hf	XP70s-hf	XP35-h	XP50-h	XP70-h
Model	XP35	XP50	XP70	XP50-hf	XP70-hf	XP50s-hf	XP70s-hf	XP35-h	XP50-h	XP70-h
Motor Size (cc)	XL3400	XL6500	XL6500	XL10000	XL10000	XL10000	XL10000	Viscount II	Viscount II	Viscount II
Max Fluid Pressure	3500 psi (241 bar)	5000 psi (345 bar)	7250 psi (500 bar)	5000 psi (345 bar)	7250 psi (500 bar)	5000 psi (345 bar)	7250 psi (500 bar)	3500 psi (241 bar)	5000 psi (345 bar)	7250 psi (500 bar)
Flow Rate at 40 cpm <i>(approximate)</i>	2 gpm (7.6 lpm)	3 gpm (11.4 lpm)	2 gpm (7.6 lpm)	4 gpm (15.1 lpm)	3 gpm (11.4 lpm)	4 gpm (15.1 lpm)	3 gpm (11.4 lpm)	4 gpm (15.1 lpm)	3 gpm (11.4 lpm)	2 gpm (7.6 lpm)
Standard Mix Ratios <i>(more ratios available upon request)</i>	1:1, 2:1, 2.5:1, 3:1, 4:1	1:1, 1.5:1, 2:1, 2.5:1, 3:1, 4:1	1:1, 1.5:1, 2:1, 2.5:1, 3:1, 4:1	1:1, 1.5:1, 2:1, 2.5:1, 3:1, 4:1	1:1, 1.5:1, 2:1, 2.5:1, 3:1, 4:1	1:1, 2:1, 3:1, 4:1	1:1, 2:1, 3:1, 4:1	1:1, 2:1, 2.5:1, 3:1, 4:1	1:1, 2:1, 2.5:1, 3:1, 4:1	1:1, 2:1, 2.5:1, 3:1, 4:1
Demand/Duty Cycle	Medium			High		Highest		High		
Manual*	3A0420			3A4381		3A6283		3A0420		

* See Operation, Repair, Parts manual for technical specifications including air, hydraulic and electrical requirements for each system.

Whether you're spraying a high-solids polyurethane or a marine epoxy, Graco helps you get the job done with a complete line-up of XP Plural-Component Sprayers. To learn more about our XP sprayers or to request a custom solution, visit graco.com/xp.



XP Sprayer

EASY
AND AFFORDABLE
two component spraying.



With proper training, operators are up and running quickly. The Graco XP runs right out of the box with fast set-up time.

EASY
TO OPERATE
for a much quicker start-up.

Outlet manifold and valves

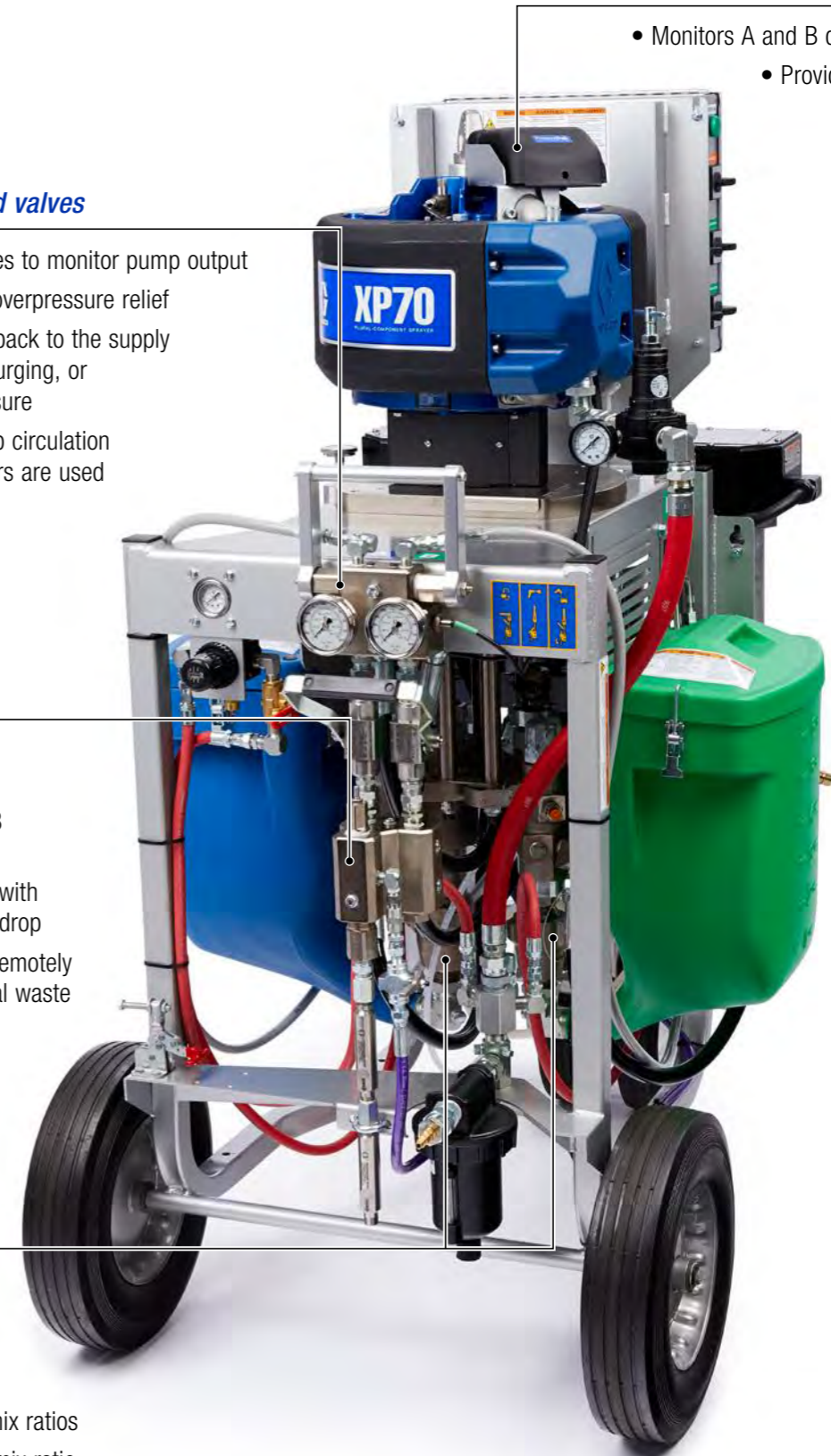
- Fluid pressure gauges to monitor pump output
- Provides automatic overpressure relief
- Includes circulation back to the supply for pump priming, purging, or relieving outlet pressure
- Allows fluid warm-up circulation when optional heaters are used

Mix manifold

- Provides simple fluid control for mixing or flushing
- Accurately dispenses A and B fluids to the static mix tube
- Handles high-solids coatings with large ports and low pressure drop
- Choose to use mix manifold remotely to reduce solvent and material waste

Xtreme® Pump Lowers

- Standard Severe Duty® coating on rods and cylinder maximizes wear life
- Quick knockdown design and throat seal cartridges provide fast and easy maintenance
- Multiple sizes available to provide various fixed mix ratios
- Easily change one or both lowers to get desired mix ratio



- Monitors A and B differential pressure
- Provides ratio assurance

REDUCED COSTS

MAINTENANCE

With two pumps instead of three.

Engineered to proportion with two pumps instead of three, the Graco **XP** reduces your cost of ownership with fewer components.

XL Air Motor

- Simple maintenance
- Reduced icing
- Less pulsation

Viscon® HP Primary Heaters

- Reduces coating viscosity and improves spray pattern
- 4000W

Material Hoppers

- Side-mounted 7-gal (26 liter) hoppers hold A and B components
- Made of rugged polyethylene - unaffected by harsh solvents
- Optimized for direct pump feed

Heating-Fluid Circulation Kit and Viscon HP Heater

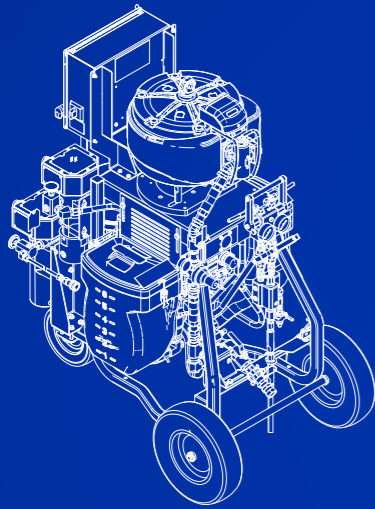
- Efficiently heats Xtreme-Wrap water-heated hose and remote manifold (*Heated Hose sold separately*)
- Quick disconnects and brass fittings for water lines
- Durable with fast heat up times

Electrical Junction Box

- Power distribution to each heat zone
- Two spare zones for flexibility
- Less hassle and faster setup time



The Graco **XP-hf** is designed with more flow capacity making it ideal for high output applications such as railcars, tank linings, marine coatings and much more. This system combines the popular XP Sprayers with the powerful XL™ 10000 air motor, giving you more flow so you can get jobs done faster with less wear and tear.



XP-hf Sprayer

MORE
FLOW CAPACITY
to get jobs done faster.



INCREASED PRODUCTIVITY and labor savings.

With the powerful XL 10000 air motor, get 60% more flow than the XP Sprayers*. This also gives your crew the ability to use larger tips or run multiple guns, getting jobs done faster.

**Running at same cycle rate.*

Exposed Poppets

- Easy access for service and troubleshooting

Simplified Valve Design

- Fewer components for easier service
- Little to no pulsation or pattern fluctuation
- Quiet operation

External Pilot Lines

- Isolates lines from cold valve body
- Eliminates non-restartable icing stalls

De-ice Bleed Air Control

- Maintains performance during heavy icing conditions

Manual Shuttle Override Button

- Allows manual changeover of air motor if main valve experiences ice buildup



EASIER
TO SERVICE
and to understand.

The Xtreme® metering pumps with quick knock-down makes it easy to service; built-in fluid filter and spring loaded lower ball checks for crisp changeover. The mechanically operated design makes it easier to understand..

PressureTrak

- Monitors A and B differential pressure
- Provides ratio assurance

XL 10000 Air Motor

- The high output, high efficiency 10000 cc lets you use multiple guns with almost no perceivable pulsation

Material Hoppers

- 7 gal (26 L) hoppers hold A and B components until it's time to spray
- Optimized for direct pump feed

3-Wheeled Cart

- Portable cart with tow handle fits through a standard 36 in doorway



Viscosity control with Viscon HF Fluid Heaters improves spray pattern and film thickness control. Viscon HF heaters (5400W) are 3 times less restrictive than Viscon HP with removable, cleanable aluminum core – making it ideal for high demand applications.

IMPROVED
SPRAY PATTERN
 with film thickness control.

Electrical Junction Box

- Power distribution to each heat zone
- Two spare zones for flexibility
- Less hassle and faster setup time

Merkur[®] Solvent Flush Pump

- Quickly flushes mixed materials from hose and gun

Heating-Fluid Circulation Kit and Viscon HP Heater

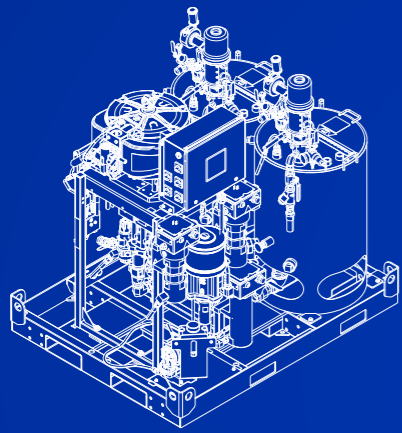
- Efficiently heats Xtreme-Wrap water-heated hose and remote manifold (*Heated Hose sold separately*)
- Quick disconnects and brass fittings for water lines
- Durable with fast heat up times

Viscon HF Primary Heaters

- Reduces coating viscosity and improves spray pattern
- Three times more flow than Viscon HP to maximize production
- 5400W



The Graco **XP_s-hf** skid-based system is an all-in-one solution that combines the XP-hf Sprayer with improved material conditioning. The XP_s-hf helps reduce waste, speed up cure times and improve mix ratio. With the durable, agitated heated tanks, your coatings will obtain the best conditioning to meet the highest demand applications – making you more productive.



XP_s-hf Sprayer

COMPLETE SKID SOLUTION

for your highest demand applications.



High demand projects often require large spray tips or multiple guns. This complete solution will keep up with your operation, so your crew can focus on applying the coatings.

5:1 Monark® Feed Pump

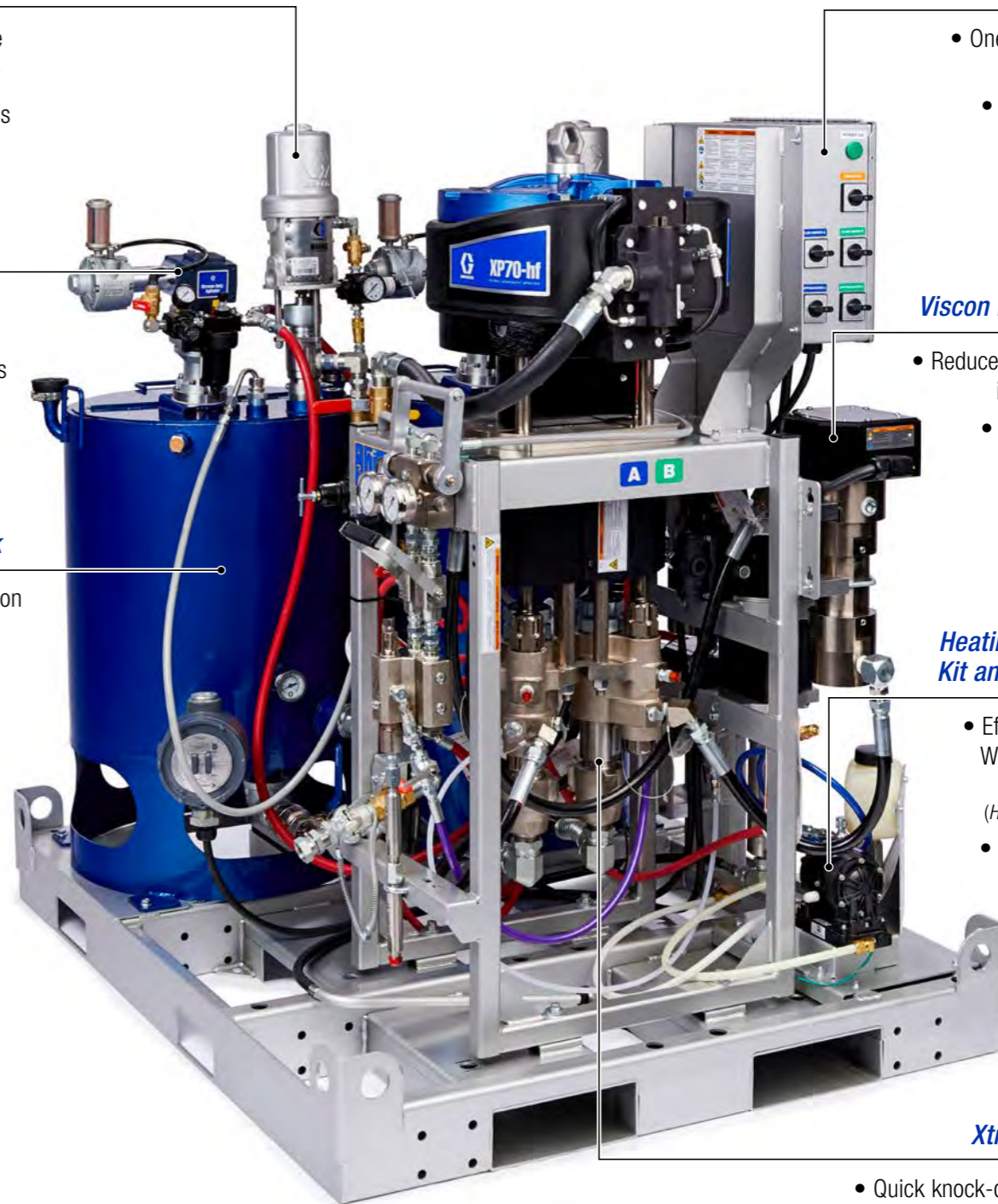
- Tank length for convenience
- Feed lines with wye strainer
- Feeds high viscosity coatings

Xtreme-Duty™ Agitator

- Back-geared with wide-paddled blades
- Mixes high viscosity coatings

25 gal (95 L) SST-lined Heated Tank

- Double-walled construction
- 3000W heaters
- Conditions high viscosity coatings



Pre-wired Junction Box

- One electrical input for all heating components
- Meets global electrical standards

Viscon HF Primary Heaters

- Reduces coating viscosity and improves spray pattern
- Three times more flow than Viscon HP to maximize production
 - 5400W

Heating-Fluid Circulation Kit and Viscon HP Heater

- Efficiently heats Xtreme-Wrap water-heated hose and remote manifold (Heated Hose sold separately)
- Quick disconnects and brass fittings for water lines
- Durable with fast heat up times

Xtreme® Pump Lowers

- Quick knock-down, easy to maintain
- Two metering pumps instead of three on traditional designs
 - Fewer repair parts

Hydraulic systems are the choice of spraying professionals who want to reap the benefits of the latest spraying technologies and add productivity to boost their bottom line. The Graco **XP-h** is ideal when compressed air is limited or for truck, palletized, trailer or flatbed systems that have on-board hydraulic power. The **XP-h** is available as a cart, stand or wall-mount system.

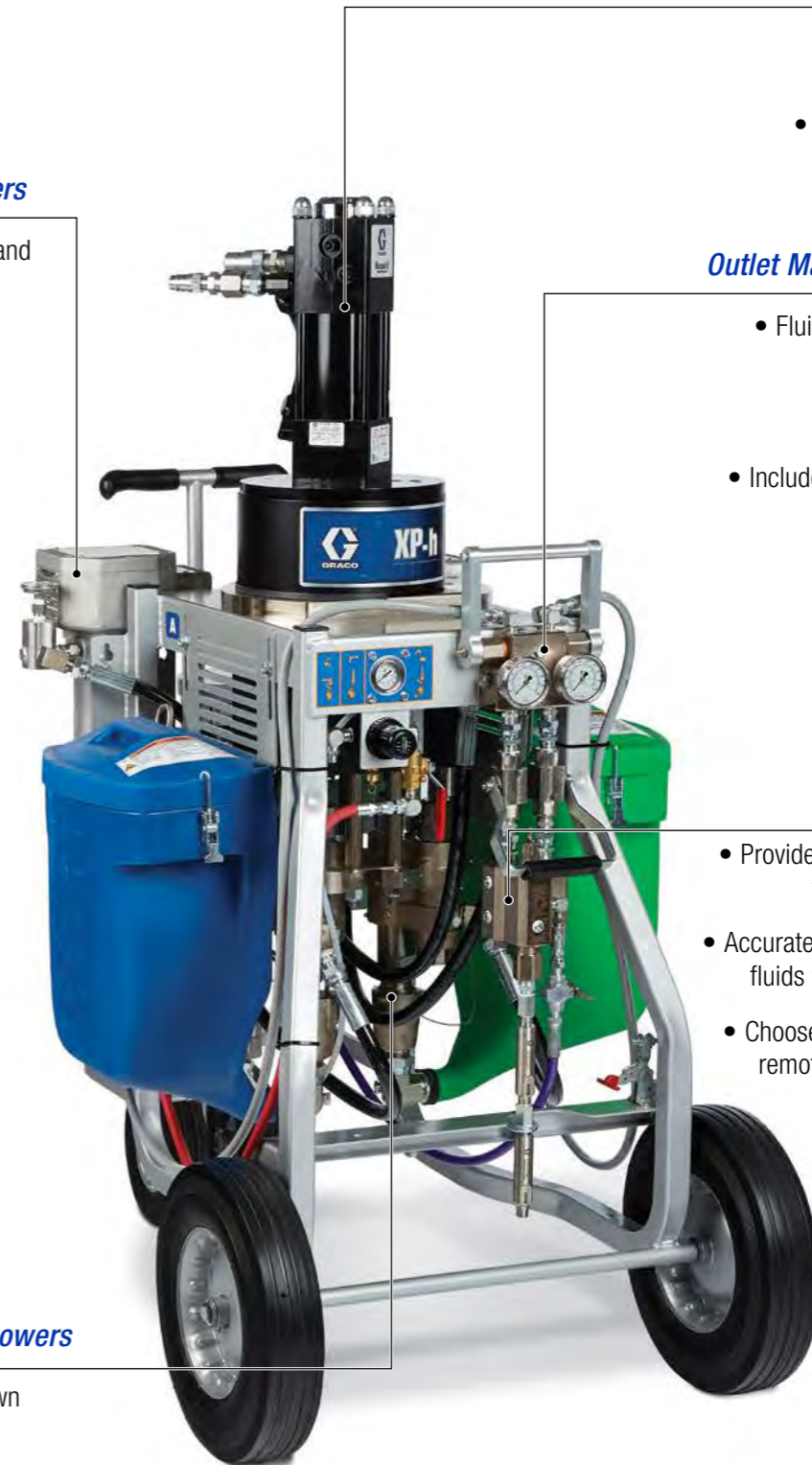


Gas-hydraulic Power Pack

- Portable for remote placement
- Quick-disconnect hydraulic connections
(Sold separately)

Viscon HP Primary Heaters

- Reduces coating viscosity and improves spray pattern
- 4000W



Viscount II Motor

- Ice free
- Energy efficient
- Smooth changeovers

Outlet Manifold and Valves

- Fluid pressure gauges to monitor pump output
- Provides automatic overpressure relief
- Includes circulation back to the supply for pump priming, purging and heating

Mix Manifold

- Provides simple fluid control for mixing or flushing
- Accurately dispenses A and B fluids to the static mix tube
- Choose to use mix manifold remotely to reduce solvent and material waste

Xtreme Pump Lowers

- Quick knock-down
- Easy to maintain
- Two metering pumps instead of three on traditional designs

With an optional PressureTrak™ or XP Pressure Monitor Kit, you have the assurance that your Graco XP is spraying on-ratio. It monitors the spray pressures on the A and B sides, and shuts down the sprayer if poor spraying conditions occur.

The Benefits are:

- Better overall productivity – projects finish on time
- Confidence in the quality of your work
- Reduced labor and rework costs



PressureTrak



Pressure Monitor Kit

**ON-RATIO
SPRAYING**
means peace of mind.

► Ordering Information – Configurator

XP Cart Configurations using XL3400 or XL6500 Air Motor

See Operation and Parts Manual 3A0420 for Technical Details.

FIRST 3 DIGITS		4TH + 5TH DIGITS		6TH DIGIT											
WHICH XP		MIX RATIO A/B LOWER		FEATURES / ADD ONS											
DIGITS 1, 2 + 3	UNIT	DIGITS 4 + 5	RATIO	DIGIT 6	PUMP ASSEMBLY Motor & Lowers	CART	HOPPERS 7 Gallon	PRIMARY A/B HEATERS Viscon HP (2)	SOLVENT PUMP	JUNCTION BOX 5-zone	HEATING-FLUID CIRC PUMP Hose Heat	VISCON HP HEATER Hose Heat	RATIO ASSURANCE PressureTrak	HOSE & XTR GUN 35 ft Hose (10.7m)	EX MARKED
281	XP35	10	1:1	0	X										X
282	XP50	15	1.5:1	1	X	X								X	X
571	XP70	20	2:1	2	X	X	X							X	X
<i>With Junction Box, Hose heat or PressureTrak</i>		25	2.5:1	3	X	X		240V	X					X	X
574	XP35	30	3:1	4	X	X	X	240V	X					X	X
575	XP50	40	4:1	5	X	X	X	240V	X	X				X	
576	XP70			6	X	X	X	240V	X		X	240V	X	X	X
				7	X	X	X	240V	X	X	X	240V	X	X	
				8	X	X	X	480V	X	X				X	
				9	X	X	X	480V	X	X	X	480V	X	X	

XP Cart Configurations with No Lower

- 281000 XP35 – no lowers, with cart, 35 ft (10.7m) fluid hose and XTR gun
- 282000 XP50 – no lowers, with cart, 35 ft (10.7m) fluid hose and XTR gun
- 571000 XP70 – no lowers, with cart, 35 ft (10.7m) fluid hose and XTR gun

► Ordering Information – Configurator

XP-hf Cart Configurations using XL10000 Air Motor

See Operation and Parts Manual 3A4381 for Technical Details.

FIRST 3 DIGITS		4TH + 5TH DIGITS		6TH DIGIT												
WHICH XP		MIX RATIO		FEATURES / ADD ONS												
DIGITS 1, 2 + 3	UNIT	DIGITS 4 + 5	RATIO	DIGIT 6	PUMP ASSEMBLY Motor & Lowers	CART	HOPPERS 7 Gallon	PRIMARY A/B HEATERS Viscon HF (2)	SOLVENT PUMP	JUNCTION BOX 5-zone	HEATING-FLUID CIRC PUMP Hose Heat	VISCON HP HEATER Hose Heat	RATIO ASSURANCE PressureTrak	HOSE & XTR GUN 35 ft Hose (10.7m)	EX MARKED	
573	XP50-hf	10	1:1	0	X										X	
		15	1.5:1	1	X	X								X	X	
		20	2:1	2	X	X	X							X	X	
		25	2.5:1	3	X	X		240V	X					X	X	
572	XP70-hf	30	3:1	4	X	X	X	240V	X					X	X	
		40	4:1	5	X	X	X	240V	X	X				X		
				6	X	X	X	240V	X			X	240V	X	X	X
				7	X	X	X	240V	X	X	X	X	240V	X	X	

XP-hf Cart Configurations with No Lower

- 572000 XP70-hf – no lowers, with cart, 35 ft 10.7m) fluid hose and XTR gun
- 573000 XP50-hf – no lowers, with cart, 35 ft 10.7m) fluid hose and XTR gun

► Ordering Information – Configurator

XP5-hf Skid Configurations using XL10000 Air Motor

See Operation and Parts Manual 3A6283 for Technical Details.

FIRST 3 DIGITS		4TH + 5TH DIGITS		6TH DIGIT											
WHICH XP		MIX RATIO		FEATURES / ADD ONS											
DIGITS 1, 2 + 3	UNIT	DIGITS 4 + 5	RATIO	DIGIT 6	PUMP ASSEMBLY Motor & Lowers	SKID	HOPPERS 25 Gallon sst lined Heated with XD agitator	PRIMARY A/B HEATERS Viscon HF (2)	SOLVENT PUMP	JUNCTION BOX 5-zone	HEATING-FLUID CIRC PUMP Hose Heat	VISCON HP HEATER Hose Heat	RATIO ASSURANCE PressureTrak	HOSE & XTR GUN 35 ft Hose (10.7m)	EX MARKED
578	XP50s-hf	10	1:1	1	x	x	x	240V	x	x	x	240V		x	
		15	1.5:1												
		20	2:1												
577	XP70s-hf	25	2.5:1	2	x	x	x	240V	x	x				x	
		30	3:1												
		40	4:1												

▶ Ordering Information – Configurator

XP-h (hydraulic) Cart Configurations using Viscount II Hydraulic Motor

See Operation and Parts Manual 3A0420 for Technical Details.

FIRST 3 DIGITS		4TH + 5TH DIGITS		6TH DIGIT								
WHICH XP		MIX RATIO		FEATURES / ADD ONS								
DIGITS 1, 2 + 3	UNIT	DIGITS 4 + 5	RATIO	DIGIT 6	MAX WORKING PRESSURE	PUMP ASSEMBLY Motor & Lowers	CART	HOPPERS 7 Gallon	PRIMARY A/B HEATERS Viscon HP (2)	SOLVENT PUMP	HOSE & XTR GUN 35 ft Hose (10.7m)	EX MARKED
284	XP-h	10	1:1	4	5000 psi	X	X	X			X	
		20	2:1	5	5000 psi	X	X	X	240V	X	X	
		25	2.5:1	6	7250 psi	X	X	X			X	
		30	3:1	7	7250 psi	X	X	X	240V	X	X	
		40	4:1									

Note: 24X011 gas/hydraulic power pack available for these models.

► XP Options and Accessories



SST Lined Heated Hoppers

- 25-gal (95 L) double-walled tank
- 3000W Immersion heaters
- Xtreme-Duty agitator
- 5:1 Monark feed pump
- Gravity or pressure feed
- Floor or caster mount



Polyethylene Heated Hoppers

- 20-gal (76 L) double-walled tank
- Set up for gravity or pressure feed
- Accepts both agitator and feed pump
- Jacketed for heated water/glycol or oil
- Tank heat using immersion heaters or Viscon™ HP heated circulation



Merkur® Solvent Flush Pump

- Quickly flushes mixed materials from hose and gun
- Provides enough pressure to push good paint out the mix hose with a spray pattern, resulting in less wasted material
- Prime valve can be used to supply flush solvent for tip cleaning, or to flush a second hose and gun that have been removed from the tee in the mix line



Xtreme-Duty® Drum Agitator

- Designed specifically with protective coatings materials in mind
- Special blades are designed to keep high viscosity materials in suspension
- Better mixing and quality control of your high solids coatings



Xtreme Pump Lower

- Change one or both lowers for desired mix ratio
- XP uses specific Xtreme pump lowers with spring-loaded inlet valves, 30mesh filters, and no prime valves
- Overpressure rupture protection included on 36 cc, 48 cc, 54 cc, 58 cc and 72 cc sizes
- Overpressure rupture protection included on 36 cc, 48 cc, 54 cc, 58 cc and 72 cc sizes



Viscon® Fluid Heaters

- Reduces viscosity so it can be sprayed at lower pressure
- Provides consistent spray temperature, resulting in consistent spray pattern and better thickness control
- Mounts easily to slotted holes on XP cart (requires heater mounting kit 262450)
- Standard or hazardous atmosphere



Graco Gun Splitter

The Graco Gun Splitter lets you use two spray guns with one XP Plural-Component Sprayer. In addition, you can independently clean and flush one gun, while the other gun remains in use. If you're using a higher production XP machine such as the XP50 or XP70, the Gun Splitter helps you become even more productive.



Remote Mount Mix Manifold

- Mix manifold on cart is removable and can be located closer to the spray gun to reduce the volume of mixed coatings and required flush solvent - results in less wasted materials
- A and B hoses from the XP cart to the mix manifold don't need to be flushed and can be sized for less pressure loss over long runs
- Manifold is heated when using water/glycol heated hose



Xtreme-Wrap Water Heated Hose

- Maximum heat transfer with four water/glycol heated hoses
- Re-closeable scuff guard and insulation – easy to change A/B hose sizes to balance pressures at different mix ratios
- Transportation grade brass water fittings stay tight, won't leak

▶ Accessory Ordering Information – Continued

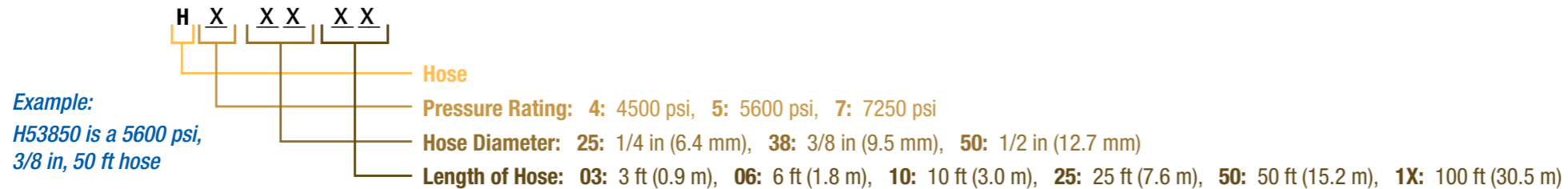
Xtreme-Wrap Water Heated Hoses - 50 ft (15.2 m)

24M440	3/8 in x 1/4 in (9.53 mm x 6.35 mm) 5000 psi (345 bar, 34.5 MPa)	248118	1/2 in x 1/2 in (13 mm) 7250 psi (500 bar, 50 MPa)
24M441	3/8 in x 3/8 in (9.53 mm) 5000 psi (345 bar, 34.5 MPa)	248119	3/8 in x 3/8 in (9.53 mm) 7250 psi (500 bar, 50 MPa)
24M442	1/2 in x 1/4 in (13 mm x 6.35 mm) 5000 psi (345 bar, 34.5 MPa)	248120	1/2 in x 3/8 in (13 mm x 9.53 mm) 7250 psi (500 bar, 50 MPa)
24M443	1/2 in x 3/8 in (13 mm x 9.53 mm) 5000 psi (345 bar, 34.5 MPa)	248121	3/8 in x 1/4 in (9.53 mm x 6.35 mm) 7250 psi (500 bar, 50 MPa)
24M444	1/2 in x 1/2 in (13 mm) 5000 psi (345 bar, 34.5 MPa)	24M439	1/2 in x 1/4 in (13 mm x 6.35 mm) 7250 psi (500 bar, 50 MPa)

Electrically Heated Hoses - 50 ft (15.2 m), with FTS cable

248907	1/4 in x 3/8 in (6 mm x 10 mm) 5000 psi (345 bar, 34.5 MPa)	262730	1/2 in x 1/2 in (13 mm) 5000 psi (345 bar, 34.5 MPa)
248908	3/8 in x 3/8 in (10 mm) 5000 psi (345 bar, 34.5 MPa)	24P616	Electric hose heat control kit
262727	1/2 in x 1/4 in (13 mm x 5 mm) 5000 psi (345 bar, 34.5 MPa)	24M943	Fluid temperature sensor kit (FTS), 1/2 in (13 mm) (fbe)
262728	1/2 in x 3/8 in (13 mm x 10 mm) 5000 psi (345 bar, 34.5 MPa)		

Xtreme-Duty™ High-Pressure Hose Selection Chart



► Accessory Ordering Information – Continued

Supply Processing Equipment

Supply Pump Kits *Includes 3/4 in x 10 ft (19 mm x 3.0 m) fluid hose, air regulator kit, air hose, fluid strainer and ball valve*

- 256275 T2 2:1 drum pump
- 256276 Monark® 5:1, drum pump

Agitator Kit

- 248824 Twistork® with air connection to work with feed pump kits (reference manual 310863)

Solvent Flush Kit - *Mounts to XP cart*

- 262393 Merkur 45:1. Includes air controls, pail siphon, and 3 ft (0.9 m) hose to mix manifold

25-gal (95 L) Heated Stainless Steel Lined Hoppers -

- 26C482 SST lined heated hopper, 3000W immersion heater, 5:1 Monark and Xtreme Duty Agitator - floor mount
- 26C549 Tank base kit. Includes fork pockets and casters for improved mobility

20-gal (76 L) Double Wall Immersion Heated Polyethylene Hopper Kits

For standard atmospheres. (Each kit includes 230V, 1500W immersion heater)

- 24N352 Gravity feed hopper, agitator, stand kit, flexible inlet kit with ball valve
- 24N354 Pump feed hopper, agitator, stand kit, (order feed pump kit separately)

20-gal (76 L) Double Wall Circulation Heated Polyethylene Hoppers

For explosive atmospheres. (Order circulation kit and Viscon HP heater separately)

- 24N353 Gravity feed hopper, agitator, stand kit, flexible inlet kit with ball valve
- 24N355 Pump feed hopper, agitator, stand kit, (order feed pump kit separately)

Temperature Controlling Equipment

- 262450 Heater mounting kit. Includes hose and fittings to mount one primary heater on the XP cart. Two heaters can be mounted on an XP cart.

Viscon HP Fluid Heaters - *Hazardous locations*

- 245848 120 VAC single phase, 2300 watts, 19.2 amps
- 245862 200 VAC single phase, 4000 watts, 20 amps
- 245863 240 VAC single phase, 4000 watts, 16.7 amps
- 246254 380 VAC single phase, 4000 watts, 10.5 amps
- 245864 480 VAC single phase, 4000 watts, 8.3 amps

Viscon HP Fluid Heaters - *Non-hazardous locations*

- 245867 120 VAC single phase, 2300 watts, 19.2 amps
- 245868 200 VAC single phase, 4000 watts, 20 amps

Heating Fluid Circulation Kit

- 25N580 Circulation kit, heating fluid - includes pump, remote manifold heater block, mounting hardware and 245869 Viscon HP (240V)
- 26C051 Circulation kit, heating fluid - includes pump, remote manifold heater block and mounting hardware (Viscon HP heater ordered separately)
- 26C078 Retro fit kit, used with 26C051 or 25N580 for adding heated circulation to polyethylene hoppers
- 24Z934 Retro fit kit, remote manifold heater block. Adds remote manifold heat to existing water-heated hose systems

Xtreme-Duty Drum Agitators

- 25A599 Agitator on drum cover with handles
- 25A600 Agitator on drum cover with elevator
- 25A601 Agitator on drum cover with elevator and 5:1 CS Monark feed pump
- 25A602 Agitator on drum cover with elevator and 5:1 SST Monark feed pump
- 25A603 Agitator on drum cover with elevator and 10:1 CS President feed pump
- 25A604 Agitator on drum cover with elevator and 10:1 SST President feed pump

Miscellaneous

- 246978 Dual drum circulation kit with 1/2 in x 10 ft (13 mm x 3.0 m) hoses and 2 return tubes/desiccant kits
- 246477 Drum return tube/desiccant kit (requires fitting 159842 for XP return line)

Viscon HP Fluid Heaters (continued) - *Non-hazardous locations*

- 245869 240 VAC single phase, 4000 watts, 16.7 amps
- 246276 380 VAC single phase, 4000 watts, 10.5 amps
- 245870 480 VAC single phase, 4000 watts, 8.3 amps

Viscon HF Fluid Heaters - *Hazardous locations*

- 25C962 240 VAC single phase, 5400 watts, 22.5 amps

Viscon HF Fluid Heaters - *Non-hazardous locations*

- 25C961 240 VAC single phase, 5400 watts, 22.5 amps

Band Heaters - *Not approved for explosive atmospheres*

- 15F028 Heater, drum, 1000 watts, 230V

► Accessory Ordering Information – Continued

Accessories

Static Mixing, 7250 psi (500 bar, 50 MPa)

- 248927** 25 pack, disposable, 1/2 in (12 mm), 12 element
- 262478** Static mix housing, 1/2 in ID x 5 in (12 mm x 127 mm)
- 511352** Static mixer, SST, 3/8 in x 9.5 in (9.5 mm x 241 mm)

Hoppers

- 24F376** Blue for resin side (7-gal (26.5 L) hopper kits with bracket and hardware to mount on an XP cart)
- 24F377** Green for hardener side (7-gal (26.5 L) hopper kits with bracket and hardware to mount on an XP cart)
- 24Y389** Stainless Steel (10-gal (37.8 L) hopper for XP or XP-hf cart units)
- 262454** Desiccant dryer kit. Bulkhead fitting and 2-pack of cartridges for one 7-gal hopper

Ratio Assurance - Non-hazardous locations

- 262940** Pressure monitor kit (XP), wall powered with light tower
- 262942** Pressure monitor kit (XP), air powered with light tower
- 26C008** Pressure monitor kit (XP-hf, XPs-hf), wall powered with light tower
- 26C009** Pressure monitor kit (XP-hf, XPs-hf), air powered with light tower

Ratio Assurance - Hazardous locations

- 26C426** PressureTrak for XL3400 motor (XP35)
- 26C427** PressureTrak for XL6500 motor (XP50, XP70)
- 25C452** PressureTrak for XL10000 motor (XP-hf, XPs-hf)

Manifolds

- 24M398** Quick-Set mix manifold with carriage, A/B pressure gauges and A/B flush valves
- 262807** Standard mix manifold, no carriage
- 262522** Carriage only - no mix manifold
- 262826** Gun Splitter manifold
- 262784** Circulation manifold w/pressure relief for 3500 psi (241 bar) rated XP's
- 262783** Circulation manifold w/pressure relief for 5000 psi (345 bar) rated XP's
- 262806** Circulation manifold w/pressure relief for 7250 psi (500 bar) rated XP's
- 262808** Valve, over pressure relief, purple, 3500 psi (241 bar) XP's
- 262809** Valve, over pressure relief, gold, 5000 psi (345 bar) XP's
- 262520** Valve, over pressure relief, silver, 7250 psi (500 bar) XP's

Miscellaneous

- 262739** Ball Valve, 1/2 in (13 mm), 7250 psi (500 bar, 50 MPa) - with handle
- 262740** Ball Valve, 1/2 in (13 mm), 7250 psi (500 bar, 50 MPa) - no handle
- 24M281** Stand for bare air or hydraulic XP units
- 262812** Wall bracket for bare air or hydraulic XP units



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